



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5387-041
Job Sheet 177839



Part No: D5387-041

Job Qty: 10 ea

Part Name: Aft Cover Mounting Bracket Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/18/18

Job Tracking No:

Due Date: 5/25/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV A IPP REV:A 16.04.19 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea	5/25/18	5/25/18	0.00	0.00	Start Up Waterjet		SC 18/06/18
100	Waterjet	10 pcs	5/25/18	5/25/18	0.00	1.09	Waterjet1		SC 18/06/18
110	QC	10 pcs	5/25/18	5/25/18	0.00	0.00	QC2 Waterjet-4		SC 18/06/18
120	QC	10 pcs	5/25/18	5/25/18	0.00	0.00	QC8-6		SC 18/06/18
130	Brake NC	10 pcs	5/25/18	5/25/18	0.03	0.41	Brake NC 2		SC 18/06/18
140	QC	10 pcs	5/25/18	5/25/18	0.00	0.00	QC5		SC 18/06/18
150	HandFinish	10 pcs	5/25/18	5/25/18	0.00	0.54	HandFinish1		SC 18/06/18
160	QC	10 pcs	5/25/18	5/25/18	0.00	0.00	QC7-5		SC 18/06/18
170	Powdercoat	10 pcs	5/25/18	5/25/18	0.00	0.15	Powdercoat4		SC 18/06/18
180	QC	10 pcs	5/25/18	5/25/18	0.00	0.00	QC3		SC 18/06/18
190	Small Fab	10 pcs	5/25/18	5/25/18	0.00	0.56	Small Fab-9		SC 18/06/18
200	QC	10 pcs	5/25/18	5/25/18	0.00	0.00	QC5		SC 18/06/18
210	Packaging	10 pcs	5/25/18	5/25/18	0.00	0.00	Packaging3-2	ST 160	SC 18/06/18
220	QC21-SA	10 Ea	5/25/18	5/25/18	0.00	0.00	QC21		SC 18/06/18

M 138700

START: 4:25

Q.T. 300° FINISH: 5:00

5/18/2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.032	6061-T6 Sheet 0.032"	.5000 sf (.05 ea)	90-Start up Operation	
MS20426AD3-4	Rivet	20 Ea (2 ea)	190-Small Fab	
MS21059L3	Nut Plate	10 Ea (1 ea)	190-Small Fab	

18.06.20

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.032	1	174	0
190-Small Fab	MS20426AD3-4	20	3,152	0
	MS21059L3	10	211	0

Part Specifications

Specifications could not be found.



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S078783



Part: D5387-041

Job No: 177839

Serial No/Batch: S078783

Revision:

Inspector:

Exp Date: 06/06/2018

Instructions:

Date: 06/06/18

302

302
SI
DVE

302
SI
DVE

